

Maintenance & Operating Instructions

For

Dixon Bayco

AIR INTERLOCK

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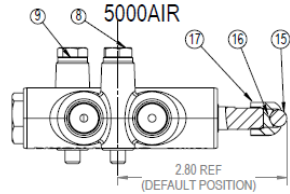
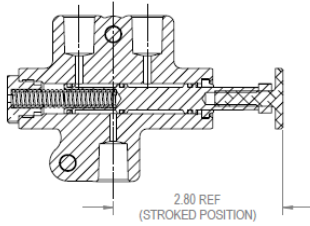
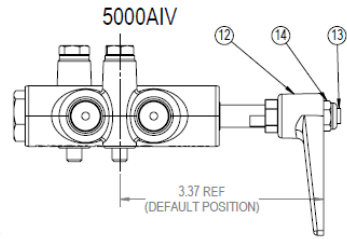
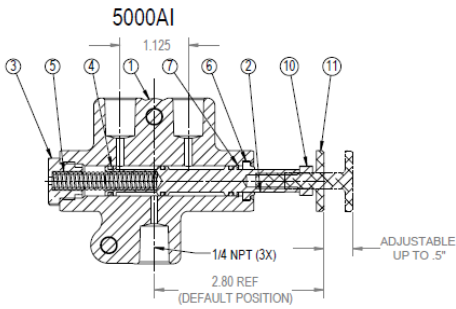
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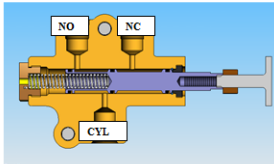
The Right Connection®

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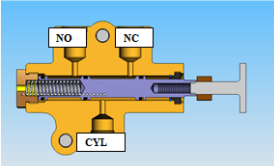
Connection 1 – Example: Mounted on API Valve 5204

Figure 1 – Free Plunger Position



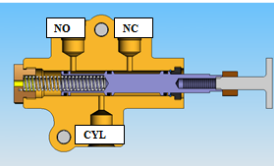
The supply air from the trailer is connected to the NC port. The CYL port is connected to the cylinder to be operated (for example the sequential vapor valve VR6030SQ). The NO port is left open to atmosphere for venting.

Figure 2 – Activated Plunger Position



When the plunger is pushed, the exposure of the internal ports switches so that the NC port (supply air in this case) is exposed to the CYL port. This causes air to flow to the sequential vapor valves causing them to open.

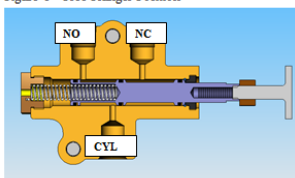
Figure 3 – Released Plunger Position



When the plunger is released, the spring returns the spool to its normal position. Now the NC port is blocked (closed) and the CYL port is exposed to the NO port which is open to the atmosphere. This causes the sequential vapor valves to exhaust the air causing them to close again.

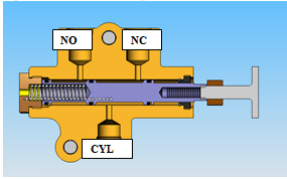
Connection 2 – Example: Mounted On Vapor Valve VR4100

Figure 1 – Free Plunger Position



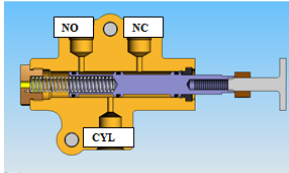
The supply air from the trailer is connected to the NO port. The CYL port is connected to the cylinder to be operated (in this case the truck's air braking system, creating an open flow of air to the brake cylinder). This is in reverse to the above described "connection 1" because truck brakes are off when there is pressure. The NC port is left open to atmosphere for venting.

Figure 2 – Activated Plunger Position



When the plunger is pushed, the exposure of the internal ports switches so that the NC port (open to the atmosphere in this case) is exposed to the CYL port. This causes the brake lines to exhaust air and depressurize, causing the brakes to be set (truck brakes are set with a lack of air pressure). Now the trailer cannot accidentally be driven away from the loading rack while the coupler is still connected to the vapor valve.

Figure 3 – Released Plunger Position



When the plunger is released, the spring returns the spool to its normal position. Now the NO port is exposed to the CYL port (supply air) and the brake lines are pressurized, causing the brakes to unlock. Now the truck can be driven away.

MAINTENANCE AND PARTS REPLACEMENT

DISASSEMBLE

1. Remove the plunger end (11) and nut (10) from the piston.
2. Remove the plug end (3) from the other end and hold the plug end firmly to prevent the spring from ejecting the plug from your hand.
3. Remove the spring (5), then the piston assembly (2 & 4) by pushing the piston toward the end plug side.
4. Remove the wiper (6) & retaining ring if needed

CLEANING, INSPECTION AND REPLACEMENT OF DISASSEMBLED PARTS

Clean thoroughly and visually examine all the parts. Remove any burrs, dirt and sharp edges that could damage the O-rings (4) during reassembly. Thoroughly clean the piston bore to remove any debris. Replace any damaged parts.

ASSEMBLE

1. Before assembling make sure to apply O-ring lubricant to the O-rings.
2. Then assemble the parts together in reverse sequence of disassembly instructions.

CAUTION:

The 5000AIHD & 5006AIHD need to be adjusted when installed. The stem must move far enough for the middle O-ring to fully pass the center air port. If an air leak is detected when the stem is depressed, carefully adjust the stem a little longer to let the O-Ring pass the center port.

For best performance, the internal seals must be kept lubricated. The use of alcohol or other anti freezing compounds in the air lines can have the effect of removing the air interlock lubrication. Continued use of the air interlock without sufficient seal lubrication will shorten the life of the air interlock.

Dixon recommends LUB CL611014OZ from Hi-Tech (lubricant used in production) or Super Lube synthetic grease (NLGI 2) 41160.

DIXON BAYCO WARRANTY:

For Warranty Information, please refer to the inside back cover of the latest Dixon Catalogue.