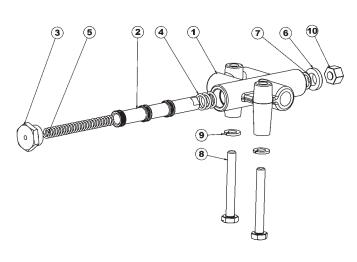
TDF Series Tube Doors



Repair Kits

Part #	Description
TDF68RK	6" and 8" repair kit, includes stainless steel spring, bushings and pin
TDF7RK	7" repair kit, includes stainless steel spring, bushings, pin and washer
SPRG-A4630	replacement stainless steel spring only

5000AIR Series Roller Ball End Air Interlock Valves



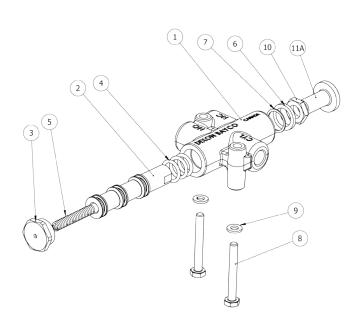
Bill of Materials

Item #	Description	Part #	Qty
1	body		1
2	piston	use kit 5000AIRSK	1
3	end plug	use kit 5000AIRSK	1
4	Buna O-ring	use kit 5000AIRSK	3
5	spring	use kit 5000AIRSK	1
6	urethane wiper	use kit 5000AIRSK	1
7	retaining ring	110755	1
8	mounting bolts	use kit 5000AIHK	2
9	lock washer	use kit 5000AIHK	2
10	roller ball assembly	5000AIRRK1	1

Repair Kits

Part #	Description	Includes Item #
5000AIHK	replacement mounting bolts and lock washers	
5000AIRSK	replacement piston and seal kit	2, 3, 4, 5, 6
5000AIRRK1	replacement roller ball	10

5000AIHD Series Heavy Duty Air Interlock Valve



Bill of Materials

Item #	Description	Part #	Qty
1	body		1
2	piston	use kit 5000AIHDSK	1
3	end plug	use kit 5000AIHDSK	1
4	O-ring	use kit 5000AIHDSK	3
5	spring	use kit 5000AIHDSK	1
6	wiper	use kit 5000AIHDSK	1
7	retaining ring	WH-77	1
8	mounting bolts	use kit 5000AIHK	2
9	lock washer	use kit 5000AIHK	2
10	nut	390909	1
11A	1" plunger end	use kit 5000AIHDRK1	
11B	1.5" plunger end	use kit 5000STHD	

Repair Kits

Part #	Description	Includes Item #
5000AIHK	mounting bolts and lock washers	8, 9
5000AIHDSK	replacement piston and seal kit	2, 3, 4, 5, 6
5000AIHDRK1	replacement 1" plunger assembly	10, 11A
5000STHD	replacement 1.5" plunger assembly	10, 11B

Product instruction sheets and technical data can be viewed on our website at dixongroupcanada.com by selecting the 'Resources' menu.